

WHAT IS CLAIMED:

1. A liquid electrographic toner composition comprising:
 - a) a liquid carrier having a Kauri-Butanol number less than 30; and
 - b) a plurality of toner particles dispersed in the liquid carrier,wherein the toner particles comprise complementary crosslinkable functionalities and at least one amphipathic copolymer comprising one or more S material portions and one or more D material portions, and wherein at least a portion of the crosslinkable functionalities are incorporated into the amphipathic copolymer.
2. The liquid electrographic toner composition according to claim 1, further comprising at least one visual enhancement additive.
3. The liquid electrographic toner composition according to claim 2, wherein the at least one visual enhancement additive comprises at least one pigment.
4. The liquid electrographic toner composition according to claim 2, wherein the crosslinkable functionality is pendant from at least a D material portion.
5. The liquid electrographic toner composition according to claim 2, wherein the crosslinkable functionality is pendant from at least an S material portion.
6. The liquid electrographic toner composition according to claim 2, wherein a first crosslinkable functionality is pendant from an S material portion and a second crosslinkable functionality is pendant from a D material portion.
7. The liquid electrographic toner composition according to claim 6, wherein the first and second crosslinkable functionalities are the same.
8. The liquid electrographic toner composition according to claim 6, wherein the first and second crosslinkable functionalities are the same.

9. The liquid electrographic toner composition according to claim 2, wherein the crosslinkable functionality is pendant from at least the D material and comprises an epoxy moiety.
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10. The liquid electrographic toner composition according to claim 2, wherein the crosslinkable functionality is pendant from at least the D material and comprises an amine moiety.
- 10 11. The liquid electrographic toner composition according to claim 4, wherein the D material has a Tg of less than about 40°C.
12. A liquid electrographic toner composition comprising:
- 15 (a) a liquid carrier having a Kauri-Butanol number less than 30; and
- (b) a first plurality of toner particles dispersed in the liquid carrier, wherein the first plurality of toner particles comprise a first amphipathic copolymer comprising one or more S material portions and one or more D material portions, and wherein the first amphipathic copolymer comprises a first crosslinkable functionality;
- 20 and
- (c) a second plurality of toner particles dispersed in the liquid carrier, wherein the second plurality of toner particles comprise a second amphipathic copolymer comprising one or more S material portions and one or more D material portions, and wherein the second
- 25 amphipathic copolymer comprises a second crosslinkable functionality.
13. The liquid electrographic toner composition according to claim 12, wherein the first crosslinkable functionality is pendant from the D material of the first amphipathic copolymer and the second crosslinkable functionality is pendant
- 30 from the D material of the second amphipathic copolymer.

14. The liquid electrographic toner composition according to claim 12, wherein the first crosslinkable functionality is pendant from the S material of the first amphipathic copolymer and the second crosslinkable functionality is pendant from the S material of the second amphipathic copolymer.

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15. The liquid electrographic toner composition according to claim 12, wherein the first crosslinkable functionality is pendant from the S and D material of the first amphipathic copolymer and the second crosslinkable functionality is pendant from the S and D material of the second amphipathic copolymer.

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16. The liquid electrographic toner composition according to claim 12, wherein the first crosslinkable functionality comprises an epoxy moiety and the second crosslinkable functionality comprises an amine moiety.

15 17. The liquid electrographic toner composition according to claim 15, wherein the first crosslinkable functionality comprises an epoxy moiety and the second crosslinkable functionality comprises an amine moiety.

18. A method of making a liquid electrographic toner composition comprising steps
20 of:

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- a) providing an organosol comprising a plurality of toner particles dispersed in a liquid carrier, wherein the toner particles comprise at least one amphipathic copolymer, wherein the amphipathic copolymer comprises one or more S material portions and one or more D material portions, and wherein the amphipathic copolymer comprises crosslinkable functionality; and
 - b) mixing the organosol with one or more additives under conditions effective to form a dispersion.

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19. A method of electrographically forming an image on a substrate surface comprising steps of:

- a) providing a liquid toner composition, the liquid toner composition comprising an organosol, wherein the organosol comprises a plurality of toner particles dispersed in a liquid carrier, wherein the toner particles comprise at least one amphipathic copolymer comprising one or more S material portions and one or more D material portions, wherein the amphipathic copolymer comprises crosslinkable functionality;
- b) causing an image comprising the toner particles to be formed on the substrate surface; and
- c) crosslinking the amphipathic copolymer.